INSTALLATION AND OWNER’S MANUAL
XLERATOR® AND XLERATORReco®
HAND DRYER MODELS

MODELS: XL - BW W GR C SB SI SP WITH OR WITHOUT SUFFIX: ECO V H

READ AND SAVE THESE INSTRUCTIONS

RECEIVING SHIPMENT

1. Unpack all items from the shipping box.
2. Review items against the following list.
   1. Hand Dryer
   2. Tamper Proof Wrench.
3. Report any missing or damaged items.
4. Locate the Dryer Model Number and Serial Number on the Dryer nameplate and record the data below.
5. Read and save these instructions.

MODEL INFORMATION

<table>
<thead>
<tr>
<th>Dryer Model</th>
<th>Serial Number</th>
<th>Date Of Purchase</th>
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<tbody>
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</table>

IMPORTANT SAFETY INSTRUCTIONS

- Do not use the XLERATOR dryer for drying hair.
- Do not obstruct air inlets or outlets.
- Check that the electrical supply corresponds to that shown on the rating sticker of unit. Do not connect the dryer to any electrical supply other than that stated on the rating sticker of the unit. Permanent damage or improper, unsafe operation of the unit may result.
- Make sure electricity is switched off at the main panel before installing, maintaining or cleaning this hand dryer.
- The Dryer must be installed in accordance with current local wiring and building regulations.
- Do not wire this hand dryer into the lighting circuit. It must be protected by an independent circuit.
- The Dryer is intended to be permanently connected to the power supply, and must be properly grounded.

GENERAL SAFETY INSTRUCTIONS

- Troubleshooting and internal maintenance must be performed by qualified service personnel.
- Do not use any power wash equipment for cleaning on or near this unit.

Warning: For proper electrical connections, check your local building codes. Your unit must be installed by a qualified, licensed electrician.

Warning: To reduce the risk of fire, electric shock or injury to persons, observe the following:
A. Use this unit only in the manner intended by the manufacturer.
B. Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.
READ AND SAVE THESE INSTRUCTIONS

INSTALLATION INSTRUCTIONS

1. Disconnect the power source previously brought to the hand dryer location (see pre installation wiring).
2. Remove the 2 cover mounting screws using the Tamper-Proof Wrench supplied. Lift the cover to remove from base plate.
3. If electrical wiring entry is to be made from the rear, remove the appropriate pre-formed knockout on the base plate. If entry is to be made from the bottom, knock out the pre-formed area on the cover for your supply connection. A rigid conduit must be used for the electrical wiring to the unit.
4. Select the appropriate mounting height for dryer. (Table 1) Select the recommended fastener (Table 2). There should be no obstruction between the hand dryer and the floor. If mounting over a countertop, distance from counter to dryer must be 15" (381 mm) minimum.

CAUTION: Do not use the Base Plate as a guide when drilling. Make sure no pipe work (gas, water, air) or any electrical cables or wires are located directly behind the area to be drilled.

5. Attach Base Plate at the four corners to a smooth wall. For most secure installation, use 2 additional mounting holes as shown in drawing. For non-HEPA units, remove Control Assembly to access the right side mounting hole. For HEPA units, remove filter only to access the right side mounting hole.

6. Identify the voltage of your dryer from the rating sticker of the unit. Then connect to a dedicated branch circuit not exceeding 20 Amp.
7. Secure electrical wiring to terminals as indicated by the schematic affixed to blower housing. An identified ground connection point is supplied on the Base Plate for your equipment ground wire. Dryers should be installed per local code requirements.
8. Carefully replace Cover using the 2 screws previously removed in step 2. Restore power and test for proper operation. In multiple installations, make sure the serial number marked on the inside matches the cover number.
9. It is highly recommended that a bead of silicone sealant be placed around the outside of the cover at the wall to protect dryer from internal corrosion caused by wash water and cleaning solutions.
10. Return Tamper-Proof Wrench to owner.

TABLE 1

<table>
<thead>
<tr>
<th>SUGGESTED MOUNTING HEIGHT from floor to bottom of dryer:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Men: 45&quot; (114 cm)</td>
</tr>
<tr>
<td>Women: 43&quot; (109 cm)</td>
</tr>
<tr>
<td>Teenagers: 41&quot; (104 cm)</td>
</tr>
<tr>
<td>Small Children: 35&quot; (89 cm)</td>
</tr>
<tr>
<td>Accessible: 37&quot; (94 cm)</td>
</tr>
</tbody>
</table>

TABLE 2

<table>
<thead>
<tr>
<th>MOUNTING HARDWARE Recommended Fastener (not supplied):</th>
</tr>
</thead>
<tbody>
<tr>
<td>Masonry Wall: ½&quot; Expansion Sleeve with ¼&quot; Lag Bolt</td>
</tr>
<tr>
<td>Hollow Wall: ¼&quot; Wing Type Toggle Bolt</td>
</tr>
<tr>
<td>Wooden Wall: ¼&quot; Lag Screw With Washer</td>
</tr>
</tbody>
</table>

FRONT VIEW FACING WALL
READ AND SAVE THESE INSTRUCTIONS

CLEANING AND MAINTENANCE

OUTSIDE: Loosen dirt and grime by gently washing the cover (including air inlet holes). Use a soft cloth or sponge and a mild soap or detergent with lukewarm water.

INSIDE: Excel recommends to inspect and clean the inside of the dryer as required at least once per year, or if performance diminishes. Heavier usage, or an environment that contains excessive lint, dust or other particles, will require more frequent cleaning. Lint on the air inlet, the Pre-Filters (Dryer or HEPA if so equipped), or other internal parts of dryer will reduce efficiency and shorten the life of the working parts. To clean, shut off power to dryer at service connection. Remove Cover by unscrewing the 2 Tamper-Proof Bolts from side of Cover with the special Tamper-Proof Wrench provided with each dryer. Use a small, soft brush to gently clean all parts. If your unit contains a dryer Pre-filter or HEPA Filtration System, unclip the Pre-Filter, rinse the Pre-Filter with water and dry. Re-install. DO NOT CLEAN THE HEPA FILTER OR ALLOW IT TO COME INTO CONTACT WITH WATER.

TROUBLESHOOTING

**Dryer does not turn on**
1. Check power to the unit and connections. Verify dryer is receiving correct voltage at Terminal Block. (Check the voltage on dryer tag).
2. Locate and check the RED service LED light next to air outlet on bottom of dryer for the following conditions:
   - **Light is ON** – Place hands under Sensor. If light stays on, then replace Sensor. If light goes off, check to make sure wiring is correct. If OK, check wire connecting to Motor. If both are OK, replace Motor.
   - **Light is OFF** – Check for tripped circuit breaker in your panel box. Check for loose, disconnected or improper wiring (See wiring schematic on blower housing), or replace Control Assembly.
   - **Light is Flashing** - See error codes in CODE Chart below

**Dryer blows only cold air (non-ECO dryers)**
1. Check heat setting on control.
2. Check for loose connections to Heating Element.
3. Replace Heating Element.

**Dryer does not always turn on, or turns on by itself**
1. May be mounted too close to a counter or object (adjust Sensor range).
2. Check for loose connections to Heating Element.
3. Replace Heating Element.

**Dryer has loss of air volume**
1. May be mounted too close to a counter or object (adjust Sensor range).
2. Check for foreign material on Optical Sensor next to Air Outlet.
3. Check for improper connections to Heating Element.
4. Replace Heating Element.

**Dryer does not shut off**
1. Check motor speed setting (Labeled “M”) on control. Turn clockwise to increase.
2. Check for slow running Motor or burning smell. If so, replace Motor.
3. Replace Heating Element.

**Adjusting the Heat Output, Motor Speed and Sensor Range**

The dryer is shipped with maximum heat and maximum motor speed. To adjust, turn the corresponding knob COUNTERCLOCKWISE to reduce.

\[ H = \text{HEAT} \quad M = \text{MOTOR} \quad R = \text{RANGE} \]

Note: Eco® models have no heating element and are set with heat at minimum.

If problems cannot be resolved with the above troubleshooting steps, please call the manufacturer at 1-800-255-9235 and one of our trained technicians will be happy to assist you.

**CODE CHART**

Codes are displayed by the flashing of the red LED light in the sensor behind air outlet.

Normal operation will be indicated by the red LED being on when not drying and off when hands are under the sensor.

**DRYER MAINTENANCE CODES**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Action</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 SHORT / 1 LONG FLASH</td>
<td>Clogged Pre-Filter</td>
<td>Remove and clean Pre-Filter</td>
<td>Dryer will continue to run</td>
</tr>
<tr>
<td>1 SHORT / 2 LONG FLASH</td>
<td>Severely clogged Pre-Filter</td>
<td>Remove and clean Pre-Filter</td>
<td>Dryer will stop</td>
</tr>
<tr>
<td>2 SHORT / 1 LONG FLASH</td>
<td>In Lockout Mode</td>
<td>Remove obstruction or adjust sensor range</td>
<td>Dryer will stop until obstruction cleared or sensor range is adjusted</td>
</tr>
</tbody>
</table>

**MOTOR PROBLEM CODES**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Action</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 LONG / 3 SHORT FLASH</td>
<td>Motor Over Current</td>
<td>Measure voltage across the Terminal Block. If OK, replace Motor</td>
<td>Dryer will stop</td>
</tr>
<tr>
<td>1 LONG / 4 SHORT FLASH</td>
<td>Motor Under Current</td>
<td>Measure voltage across the Terminal Block. If OK, replace motor</td>
<td>Dryer will stop</td>
</tr>
</tbody>
</table>

**HEATER PROBLEM CODES**

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
<th>Action</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 LONG / 3 SHORT FLASH</td>
<td>Shorted or incorrect Heater</td>
<td>Replace Heating Element</td>
<td>Dryer will stop</td>
</tr>
</tbody>
</table>
## 5 YEAR LIMITED WARRANTY (US ONLY)

1. This product is warranted to be free of manufacturing defects for five (5) years (one [1] year on HEPA Filter & Pre-Filter) from the date of shipment from the Manufacturer’s factory at 357 Chestnut St., East Longmeadow, Massachusetts 01028. This warranty explicitly excludes normal wear and tear on the Filter or Pre-Filter, as well as faulty installation, accident, misuse, or vandalism.

   In the event of a breach of the warranty described above, the Owner shall have either one of the following remedies:

   a. The Owner shall return the defective product to the Manufacturer, postage prepaid, and the Manufacturer shall repair said product within a reasonable time and free of charge, provided that said product is returned within the stated period above from the date of original shipment from the Manufacturer’s factory in East Longmeadow, Massachusetts; and, provided further that said defect is not due to faulty installation, accident, misuse, or vandalism; or

   b. The Owner may notify the Manufacturer by telephone or in writing of the defect and, within a reasonable time, the Manufacturer shall send a suitable replacement part to remedy said defect, and Owner shall be charged for said part at the current price level. The Owner may return the defective part to the Manufacturer, postage prepaid, along with the serial number of the defective product and the Manufacturer will then issue to the Owner a full credit for the repair part, including outgoing postage (within the Continental U.S. only). Said remedy is available only within the stated period stated above from the date of original shipment of the product from the Manufacturer’s factory in East Longmeadow, Massachusetts, and provided further that said defect is not due to faulty installation, accident, misuse, or vandalism.

2. Any implied warranties of merchantability or fitness for a particular purpose are hereby limited to the duration of the express written warranty contained in paragraph one (1); namely, five (5) years (one [1] year on HEPA Filter & Pre-Filter) from the date of shipment from the Manufacturer’s factory in East Longmeadow, Massachusetts.

3. There are no other warranties and remedies except as contained herein. This warranty shall inure to the benefit of the Owners, Successors and Assigns.